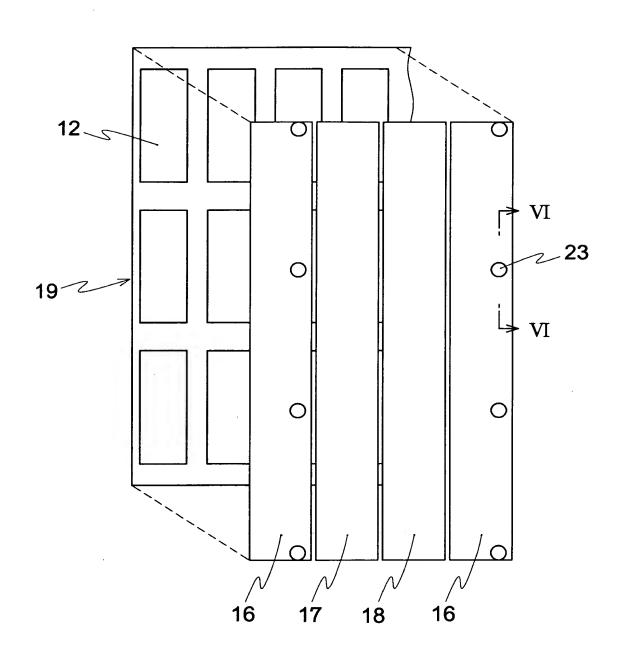


FIG. 2



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FIG. 3

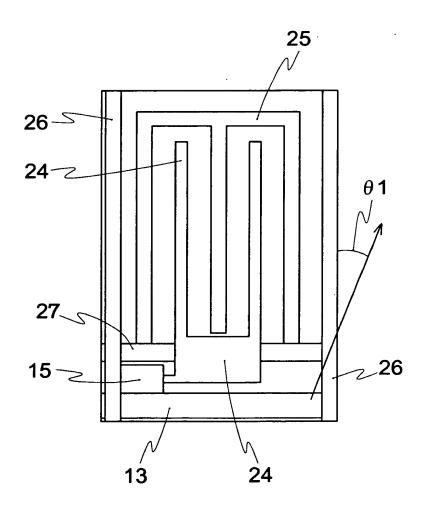


FIG. 4

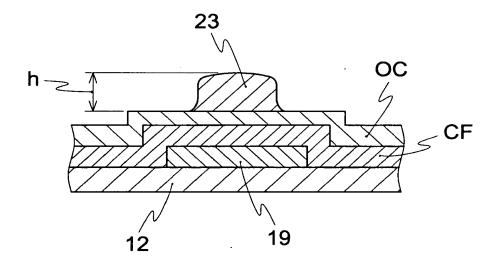
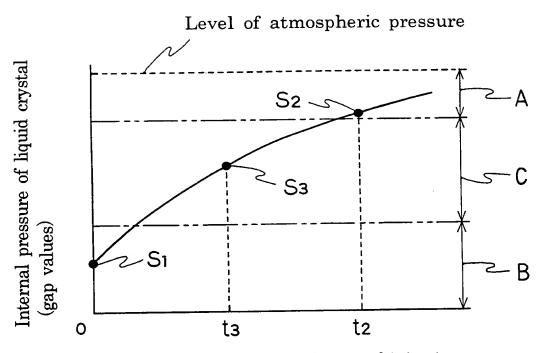


FIG.5



Time elapsed from completion of injecting liquid crystal to sealing of the injection inlet



FIG. 6 (a)

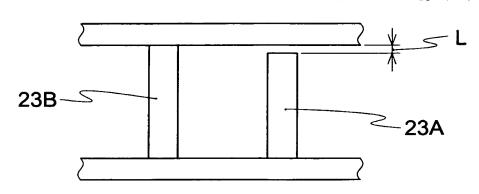
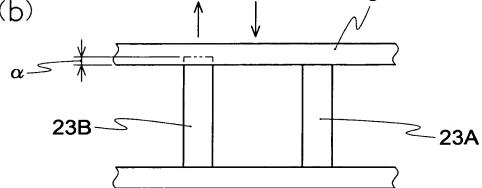


FIG. 6(b)



 P_0

f1

FIG. 6(c)

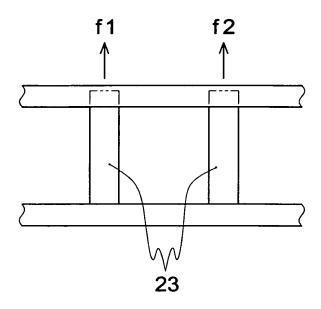


FIG. 7

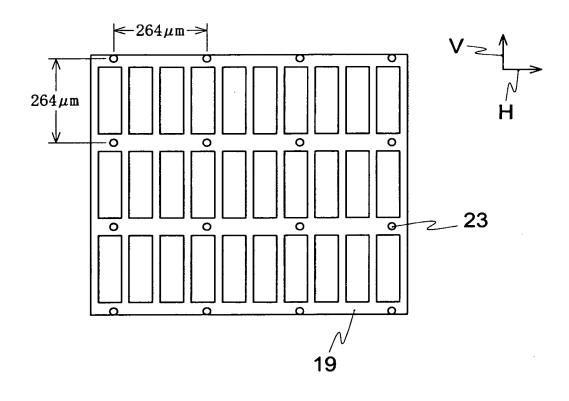
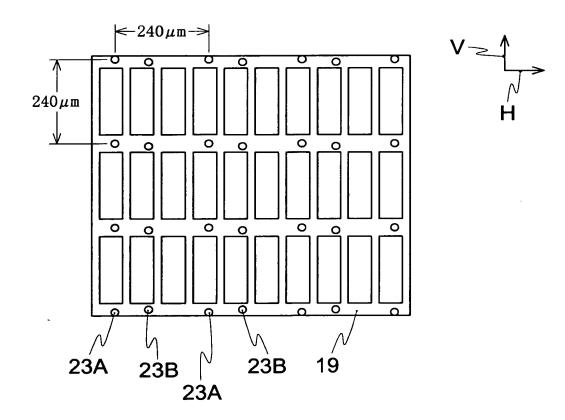
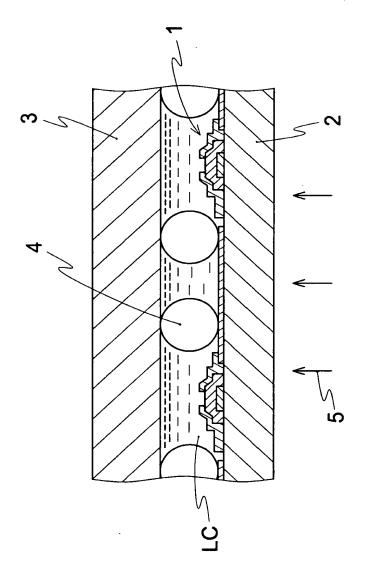


FIG. 8







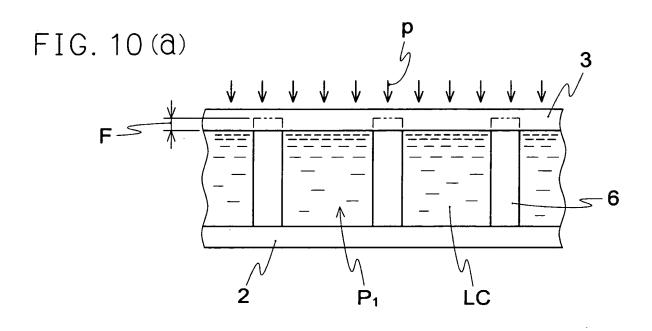




FIG. 11(a)

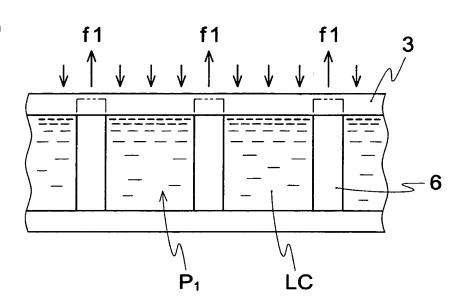


FIG. 11(b)

